

Work Order ID 126855

Thursday, November 27, 2014 10:31:34 AM

126855

Page 1

Item ID: D3552-15 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Door Prop
 Start Date: 11/27/2014 Start Qty: 5.00 ***5*** Cust Item ID:
 Required Date: 12/5/2014 Req'd Qty: 5.00 ***5*** Customer:
 Reference: ECN 12-624

Approvals: Process Plan: mf Date: 14-11-26 Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3552	K								

150 0.00

150

Purchasing

Purchasing

Memo

PULL FROM STOCK D3552-15 X 5:
 4 X B65119
 1 X B79271

SEND TO LS TECHNOLOGIES TO HAVE REWORKED PER ECN 12-624

ISSUE P/P: 26653
 SUPPLIER: LS TECHNOLOGIES
 CERTIFICATE OF CONFORMITY REQUIRED

*replace of 1 prop
 @ no cost*

CL 14/11/27 5

CL 15/01/23 ①

160 QC6- Inspect dimensions to drawing 0.00

160

QC

Quality Control

Memo

Test for correct pressure

0.00

④

DAS
 38
 9-89

IAN 20 2015

1x Sp 15-01-28

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: <u>126855</u> Part No. <u>D3SS2-15</u> NCR No. <u> </u>	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%;"> <tr> <td>Skid-tube ☐</td> <td>Crosstube ☐</td> <td>Water Jet ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☒</td> <td></td> </tr> </table>	Skid-tube ☐	Crosstube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☒	
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Large Fab ☐	Composite ☐	Supplier ☒																

Root Cause	Date	Step	Qty	Description of work order update or non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
Design ☐	15-01-20	160	1	found 1 pressure is at 12315 instead of 67415 See NCR 15-4555 PD 1503-11		Return to supplier			
Doc/Data ☐									
Equip/Tooling ☐									
Handling/Pre ☐									
Material ☐									
Operator ☐									
Offset/Setup ☐									
Process ☐									
Supplier ☒									
Training ☐									
Transport ☐									
Unapproved ☐									

FAULT CATEGORY

Landing Gear	General	Other	Pressure/Forced
☐ Bending	☐ Bend	☐ Folio/Program	☒ Pressure/Forced
☐ Centre Not Concentric	☐ BOM/Route	☐ Grain	☐ Set-up
☐ Cracks	☐ Broken/Damage/Defect	☐ Hardware	☐ Temperature/Cure
☐ Crimp/Kink/Ripple/Wave	☐ Burrs	☐ Inspection Incomplete/Unqualified	☐ Weld
☐ Cuffs	☐ Contamination	☐ Instructions Incomplete/Unclear	☐ Wrong Stock Pulled
☐ Crushing	☐ Countersink	☐ Misaligned/off center	☐ Other
☐ Heat Treat	☐ Cut Too Short	☐ Mislabeled	
☐ Inspection Strip in Tube	☐ Drawing	☐ Misread	
☐ Marks/Chatter	☐ Drill Holes	☐ Off-set	
☐ Turning Sequence	☐ Finish	☐ Out of Calibration	
☐ Wave/Twist in Tube	☐ Fit/Function	☐ Out of Sequence	



Supplier Non-Conformance Report

Reviewed	
DQA:	
Date:	

Printed on: Tuesday, January 20, 2015

Details			
Raised Date 1/20/2015	Status Open	Owner Smith, Patrick	Number NCR15-4555
Target Date 2/3/2015	Standard	Severity MAJOR	
Process Quality Inspection		Audit	
Raised By Person Berniquez, Eric	Raised Against (Department or Supplier) LS Technologies Inc.		Fault Category Supplier
Details found at inspection that qty x1 D3552-15 Door prop ordered on PO#26653 (B#126822) to have too high of a pressure. it is measuring 123 lbs and should be @ 67.4 lbs			
Keywords Supplier		Product D3552-15	
Document		Root Cause	
Closed By	Closed Date	Resolution	

Corrective Action			
Target Date 2/2/2015	Owner Downing, Eric M	Closed Date	Closed By
Details			

Actions			
Number	Owner	Target Date	Completed Date
Details		Response	
1	Lavoie, Chantal	1/30/2015	15/01/23
Contact Supplier and obtain corrective action and RMA to return defective part back		ship back. UPS and replace. NORMA# see attached	
2	Lavoie, Chantal	1/30/2015	1/21/15
request a replacement for the defective part			

Verification & Review			
Target Date 2/2/2015	Owner Smith, Patrick	Closed Date	Closed By
Details			

Actions			
Number	Owner	Target Date	Completed Date
Details		Response	

Work Order ID 126855***126855***

Page 2

Thursday, November 27, 2014 10:31:34 AM

Item ID: D3552-15

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Door Prop

Start Date: 11/27/2014 Start Qty: 5.00

5

Cust Item ID:

Required Date: 12/5/2014 Req'd Qty: 5.00

5

Customer:

Reference: ECN 12-624

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start

NR1

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

NR2Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursTool ID Tool # Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

170

Identify as per dwg & Stock Location: ST 363 0.00***170***

Packaging

Memo

0.00

DAS
26
9-89

④ JA

AUG 07 2015

Packaging

180

QC21- Final Inspection - Work Order Release

0.00

180

QC

Memo

0.00

MLJ

AUG 10 2015

Quality Control

MLJ

AUG 10 2015

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width: 100%;"> <tr> <td>Skid-tube ☐</td> <td>Crosstube ☐</td> <td>Water Jet ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>	Skid-tube ☐	Crosstube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
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Root Cause	Date	Step	Qty	Description of work order update or non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
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Doc/Data ☐									
Equip/Tooling ☐									
Handling/Pre ☐									
Material ☐									
Operator ☐									
Offset/Setup ☐									
Process ☐									
Supplier ☐									
Training ☐									
Transport ☐									
Unapproved ☐									

FAULT CATEGORY

Landing Gear ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Inspection Strip in Tube ☐ Marks/Chatter ☐ Turning Sequence ☐ Wave/Twist in Tube	General ☐ Bend ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Burrs ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Drawing ☐ Drill Holes ☐ Finish ☐ Fit/Function	☐ Folio/Program ☐ Grain ☐ Hardware ☐ Inspection Incomplete/Unqualified ☐ Instructions Incomplete/Unclear ☐ Misaligned/off center ☐ Mislabeled ☐ Misread ☐ Off-set ☐ Out of Calibration ☐ Out of Sequence	☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Positioned Wrong ☐ Power Loss/Surge	☐ Pressure/Forced ☐ Set-up ☐ Temperature/Cure ☐ Weld ☐ Wrong Stock Pulled ☐ Other
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Picklist.Print

Page 1

Thursday, November 27, 2014 10:31:34 AM

Work Order ID: 126855

126855

Parent Item: D3552-15

D3552-15

Parent Item Name: Door Prop

Start Date: 11/27/2014

Required Date: 12/5/2014

Start Qty: 5.00

Required Qty: 5.00

Comments: IPP Rev:A 10.09.24 new issue DD Verf:EC
10.12.03 as per dwg rev.G DD verf:EC
PER ECN12-624 DD verf:EC

IPP Rev:B
IPP Rev:C 12.07.30 AS

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D3552-15		Manufactured	No				Each	9.0000		5			
----------	--	--------------	----	--	--	--	------	--------	--	---	--	--	--

D3552-15

Door Prop

5x 8p14-12-9

LocationLoc QtyLoc Code

ST363

9

121617

6

88100

3

4 x 65119 MF

14-11-27

1 x 79271 MF

14-11-27

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

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Root Cause	Date	Step	Qty	Description of work order update or non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
Design									
Doc/Data									
Equip/Tooling									
Handling/Pre									
Material									
Operator									
Offset/Setup									
Process									
Supplier									
Training									
Transport									
Unapproved									

FAULT CATEGORY

Landing Gear	General		
☐ Bending	☐ Bend	☐ Folio/Program	☐ Outside Dimensions
☐ Centre Not Concentric	☐ BOM/Route	☐ Grain	☐ Over/Under tolerance
☐ Cracks	☐ Broken/Damage/Defect	☐ Hardware	☐ Part Incorrect
☐ Crimp/Kink/Ripple/Wave	☐ Burrs	☐ Inspection Incomplete/Unqualified	☐ Part Lost/Missing
☐ Cuffs	☐ Contamination	☐ Instructions Incomplete/Unclear	☐ Part Moved
☐ Crushing	☐ Countersink	☐ Misaligned/off center	☐ Positioned Wrong
☐ Heat Treat	☐ Cut Too Short	☐ Mislabeled	☐ Power Loss/Surge
☐ Inspection Strip in Tube	☐ Drawing	☐ Misread	☐ Pressure/Forced
☐ Marks/Chatter	☐ Drill Holes	☐ Off-set	☐ Set-up
☐ Turning Sequence	☐ Finish	☐ Out of Calibration	☐ Temperature/Cure
☐ Wave/Twist in Tube	☐ Fit/Function	☐ Out of Sequence	☐ Weld
			☐ Wrong Stock Pulled
			☐ Other

List Lots

Page 1 of 1

Thursday, November 27, 2014 10:27:50 AM

Criteria : Item ID: D3552-15 All Locations All Warehouses All Quantity

Item ID Item Name	Warehouse ID Location ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt	Type Code	Comments
D3552-15 Door Prop	Main Warehouse ST363	121617	11/24/2014	6.0000		QC21	
	Main Warehouse ST363	65119	11/27/2014	4.0000 ✓		QC21	
	Main Warehouse ST363	79271	11/12/2014	1.0000 ✓		QC21	
	Main Warehouse ST363	88100	11/25/2014	3.0000		QC21	
			Total:	14.0000			

#126855

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

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Transport									
Unapproved									

FAULT CATEGORY

Landing Gear ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Inspection Strip in Tube ☐ Marks/Chatter ☐ Turning Sequence ☐ Wave/Twist in Tube	General ☐ Bend ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Burrs ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Drawing ☐ Drill Holes ☐ Finish ☐ Fit/Function	☐ Folio/Program ☐ Grain ☐ Hardware ☐ Inspection Incomplete/Unqualified ☐ Instructions Incomplete/Unclear ☐ Misaligned/off center ☐ Mislabeled ☐ Misread ☐ Off-set ☐ Out of Calibration ☐ Out of Sequence	☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Positioned Wrong ☐ Power Loss/Surge ☐ Pressure/Forced ☐ Set-up ☐ Temperature/Cure ☐ Weld ☐ Wrong Stock Pulled ☐ Other
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Marc Bellavance

From: LS Technologies Inc <info@lstechnologies.ca>
Sent: Friday, July 06, 2012 11:24 AM
To: Marc Bellavance
Subject: Re: IIN-D407-802-1-RevA Page8

Follow Up Flag: Follow up
Flag Status: Completed

Marc,

For the gas springs you would like with extra dampening lets use the X added to the end of the part number. This is currently the annotation we use for added dampening.
For your stock you can return it and we will either rework or exchange them to provide the extra dampening.

Thanks,
Nolan Fehr

Please note LS Technologies will be closed for our July shutdown : **July 11 - 13 & July 23 - 27th.**

LS Technologies Inc
314 Jessop Ave
Saskatoon, SK S7N 1Y6
Canada
Tel: 306-683-5000
Canada/USA Toll free: (888) 878-0837
Fax: 306-683-6403
email: info@lstechnologies.ca

On 7/06/12 6:41 AM, Marc Bellavance wrote:

Hi Nolan,

Hope this finds you well.

We (Dart and our customer) are happy with the gas spring samples with extra dampening you provided to us just about two weeks ago. We would like to change our D3552 drawing to call for extra dampening on D3552-15/-17/-19/-25/-27. We're thinking that this should be reflected by adding "W/EXTRA DAMPENING" to the description but we also feel like the LS Technologies P/N should be changed as well to reflect that and ensure we get the extra dampening on the gas springs listed previously. Can you please provide new P/N's?

Currently the part numbering is as follows:

Dart P/N	LS Technologies P/N
D3552-15	B8-154-387 -300N
D3552-17	B8-154-387-156N
D3552-19	B8-154-387 -060N
D3552-25	B8-148-475-300N
D3552-27	B8-148-475-156N

Perhaps your new P/N's could be completely different or changed to something as simple as adding an "X" to designate "extra dampening"?

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

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FAULT CATEGORY

Landing Gear ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Inspection Strip in Tube ☐ Marks/Chatter ☐ Turning Sequence ☐ Wave/Twist in Tube	General ☐ Bend ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Burrs ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Drawing ☐ Drill Holes ☐ Finish ☐ Fit/Function	☐ Folio/Program ☐ Grain ☐ Hardware ☐ Inspection Incomplete/Unqualified ☐ Instructions Incomplete/Unclear ☐ Misaligned/off center ☐ Mislabeled ☐ Misread ☐ Off-set ☐ Out of Calibration ☐ Out of Sequence	☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Positioned Wrong ☐ Power Loss/Surge ☐ Pressure/Forced ☐ Set-up ☐ Temperature/Cure ☐ Weld ☐ Wrong Stock Pulled ☐ Other
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Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO26653**

Purchase Order Date 11/27/2014

PO Print Date 11/27/2014

Page Number 1 of 2

Order From :

VC-LST0001

LS TECHNOLOGIES INC.
314 JESSOP AVE
SASKATOON, SK S7N 1Y6
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

PAID

Contact Name

Vendor Phone 306 683 5000

Ship To Contact

Ship To Phone

Ship Via: FedEx Overnight collect

Ship Acct:

Buyer

Chantal Lavoie

Customer POID

Customer Tax # 10127-2607

Terms Net 30

Currency CAD

FOB EXW - (Ex Works)

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extend Pri
1	126855 RE-WORKED AS PER ECN 12-264 AS PER DWG D3552 REV. K B126855	D3552-15 DOOR PROP	12/8/2014 Yes 12/8/2014		5.00 ✓	\$12.00	\$60.0
						Line Total:	\$60.0
2	126847 RE-WORKED AS PER ECN 12-264 AS PER DWG D3552 REV. K B126847	D3552-17 DOOR PROP	12/8/2014 Yes 12/8/2014		14.00 ✓	\$12.00	\$168.0
						Line Total:	\$168.0

PO Instructions: Fedex Acc#151793240

Note:

11/27/2014

LS Technologies Inc
314 Jessop Ave
Saskatoon, SK S7N 1Y6

Ph: 306-683-5000 Fax: 306-683-6403

Packing Slip

P.O. No.	Date	Invoice #
26653	12/08/2014	12044

Bill to:

Dart Aerospace Ltd
1270 Aberdeen St.
Hawkesbury, ON K6A 1K7

Ship to:

Main Finished Goods Location
Dart Aerospace Ltd
1270 Aberdeen St.
Hawkesbury, ON K6A 1K7

Ship	Via	FOB
12/08/2014	Fed-Ex	

Qty	Description
5	D3552-15 B126855 Gas Spring Rev. K ✓
14	D3552-17 B126847 Gas Spring Rev. K
2	D3552-19 B126844 Gas Spring Rev. K
	Shipping Via FED EX Tracking # 772134634151
	All above items were exchanged for units with newer models with the additional dampening

SP14-12-9.

Order checked by: 



LS Technologies Inc

314 Jessop Ave

Saskatoon, SK, S7N 1Y6

Ph: (306) 683-5000 Fax: (306) 683-6403

Certificate of Compliance

July 4, 2014

This is to certify that the parts listed below meets specifications as required by your order.

5 Units : D3552-15 B126855 REV. K Gas Spring
14 Units : D3552-17 B126847 REV. K Gas Spring
2 Units : D3552-19 B126844 REV. K Gas Spring

Country of Manufacture: Canada

Date of Manufacture : Dec 2014

This product is ROHS compliant.

Purchase Order # 26653

Invoice # 112044

L S Technologies Inc Canada

A handwritten signature in black ink, appearing to read 'Nolan Fehr', is written over a horizontal line.

Nolan Fehr
Manager

Chantal Lavoie

From: LS Technologies Inc <info@lstechnologies.ca>
Sent: Tuesday, January 20, 2015 3:21 PM
To: Chantal Lavoie
Subject: Re: FW: New Non Conformance Raised

Chantal,

We will ship a replacement at our expense by tomorrow.

You can return the suspect defective for our examination by shipping to us on UPS account V659Y2..

We will investigate the reason this unit is not as per specifications.

Thanks,
Nolan Fehr

LS Technologies Inc
314 Jessop Ave
Saskatoon, SK S7N 1Y6
Canada
Tel:306-683-5000
Canada/USA Toll free:(888)878-0837
Fax:306-683-6403
email: info@lstechnologies.ca

On 1/20/15 1:51 PM, Chantal Lavoie wrote:

Good afternoon Nolan;
Please see below for ncr15-4555.
Could you please advise on what you would like to do.
Chantal

-----Original Message-----

From: gpulse@dartaero.com [<mailto:gpulse@dartaero.com>]
Sent: Tuesday, January 20, 2015 2:45 PM
To: Chantal Lavoie; Patrick Smith
Subject: New Non Conformance Raised

Details: The following Non Conformance with resultant actions has been raised:

Number

NCR15-4555

Report

Supplier Non-Conformance Report

Process

Quality Inspection

Audit



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO26653**

Purchase Order Date 11/27/2014

PO Print Date 1/23/2015

Page Number 3 of 3

Order From :

VC-LST0001

Ship To : DART AEROSPACE LTD

LS TECHNOLOGIES INC.
314 JESSOP AVE
SASKATOON, SK S7N 1Y6
CA

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone 306 683 5000

Ship To Contact

Ship To Phone

Ship Via: FedEx Overnight collect

Ship Acct:

Buyer

Customer POID

Customer Tax # 10127-2607

Terms

Currency

FOB

Chantal Lavoie

Net 30

CAD

EXW - (Ex Works)

71475-25

NCR15-4555 D3552-15
B126855

1/23/2015

1.00

\$0.00

\$0.00

Yes

Each

FOUND ONE GAS STRUT TO HAVE TOO HIGH OF A
PRESSURE 123 LBS
RETURN FOR EXCHANGE AT NO COST
SHIP BACK UPS ON LS TECH: ACCT V659Y2.

Line Total:

\$0.00

PO Total:

\$252.00

PO Instructions: Fedex Acc#151793240

Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Change Nbr: 2

Change Date: 1/23/2015

LS Technologies Inc
314 Jessop Ave
Saskatoon, SK S7N 1Y6

Ph: 306-683-5000 Fax: 306-683-6403

Packing Slip

P.O. No.	Date	Invoice #
6653	1/23/2015	12821

Bill to:
Dart Aerospace Ltd 1270 Aberdeen St. Hawkesbury, ON K6A 1K7

Ship to:
Main Finished Goods Location Dart Aerospace Ltd 1270 Aberdeen St. Hawkesbury, ON K6A 1K7

Ship	Via	FOB
1/23/2015	Fed-Ex	

Qty	Description
✓ 1	D3552-15 B126855 Gas Spring Rev. K (Warranty Rplacement) NOTE: NCR15-4555 <i>DP1501-28</i>

Order checked by: *ME*



LS Technologies Inc

314 Jessop Ave

Saskatoon, SK, S7N 1Y6

Ph: (306) 683-5000 Fax: (306) 683-6403

Certificate of Compliance

Jan 23, 2015

This is to certify that the parts listed below meets specifications as required by your order.

1 Units : D3552-15 B126855 REV. K Gas Spring

Country of Manufacture: Canada

Date of Manufacture : Jan 2015

This product is ROHS compliant.

Purchase Order # 26653

Invoice # 12821

L S Technologies Inc Canada

A handwritten signature in black ink, appearing to read 'Nolan Fehr', written over a horizontal line.

Nolan Fehr
Manager